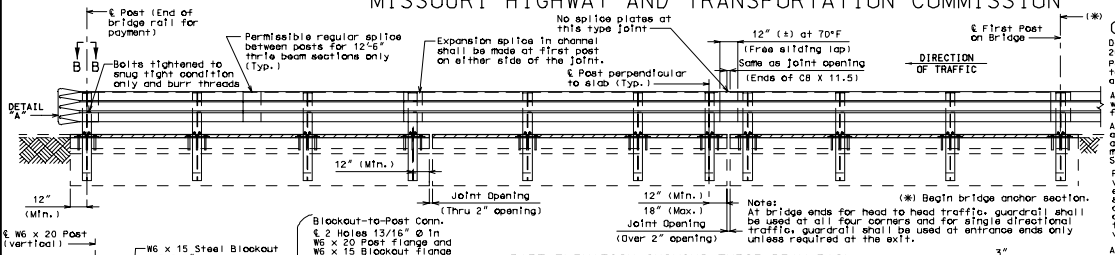
MISSOURI HIGHWAY AND TRANSPORTATION COMMISSION

State	Proj. No.	Sheet No.
MO		
SEC/SUR	TWP	RGE



PART ELEVATION SHOWING THRIE BEAM RAIL

GENERAL NOTES:

Design Specifications:
2002 - AASHTO 17th Edition

Panel lengths of channel members shall be attached continuously to a minimum of four posts and a maximum of six posts (except at end bents).

All bolts, nuts, washers, and plates and elastomeric materials will be considered completely covered by the contract unit price for Bridge Guardrail (Thrie Beam) other items.

All steel connecting bolts and fasteners for posts and railing, and all anchor bolts, nuts, washers and plates shall be galvanized after fabrication except for bottom plate. Protective coating and material requirement of steel railing shall be in accordance with Sec 1040.

Rail posts shall be set perpendicular to roadway profile grade, vertically in cross section and aligned in accordance with Sec 713 except that the rail posts shall be aligned by the use of shims such that the post deviates more than 1/2 inch from true horizontal alignment after final adjustment. The shims shall be 3" x 1-3/4" and placed between the blockout post and the thrie beam rail. The thickness of the shims shall be determined by the contractor and verified by the engineer before ordering material for this work.

At the expansion slots in the thrie beam rails and channels, the bolts shall be tightenedand backed off one-half turn and the threads shall be burred.

At the thrie beam connection to blockout on wings, the bolts shall be tightened and backed off one-half turn and the threads shall be burred.

Minimum length of thrie beam sections is equal to one post space.

5/8" Ø button-head, oval shoulder bolts with 3/8" min. thickness hex nuts shall be used at all slots.

Thrie beam guard rail on the bridge shall be 12 gage steel.

Posts, cap rail angles, top plates, base plates, channels and channel splice plates shall be fabricated from ASTM A709 Grade 36 steel and galvanized.

Washers shall be used at all post bolts between the bolt head and beam. The flat washers shall be rectangular in shape 3" x 1-3/4" x 3/16" minimum and with a 11/16" x 1" slot, or when necessary of such design as to fit the contour of the beam. A 3" x 1-3/4" x 5/8" rectangular washer shall be used between the blockout and the thrie beam rail.

Special drilling of the thrie beam may be required at the splices. All drilling details shall be shown on the shop drawings.

Fabrication of structural steel shall be in accordance with Sec 1080.

Expansion splices in the thrie beam rail shall be made at either the first or second post on either side of the joint and on structure at bridge ends. When the splice is made at the second post, an expansion slot shall be provided in the thrie beam rail for connection to the first post to allow for movement.

In addition to the expansion provisions at the expansion joints, expansion splices in the thrie beam rail and the channel shall be provided at other locations so that the maximum length without expansion provisions does not exceed 200 ft.

Contractor shall verify all dimensions in field before ordering materials.

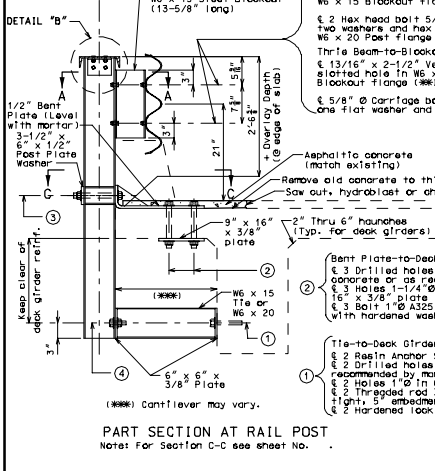
Shim plates 6" x 6" x 1/16" may be used between the top of the post and the channel member as required for vertical alignment.

See slab sheet for rail post spacing.

See Missouri Standard Plans drawing 606.00 for details not shown.

For Part Plan B-B, see Sheet No. .

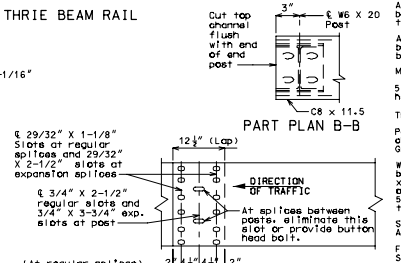
If type "A" guardrail is not attached to ends of the temporary structure, flared ends shall be required. The existing thrie beam rails shall be modified to accept flared ends. Cost for furnishing and installing flared ends will be considered completely by the contract unit price for other items.



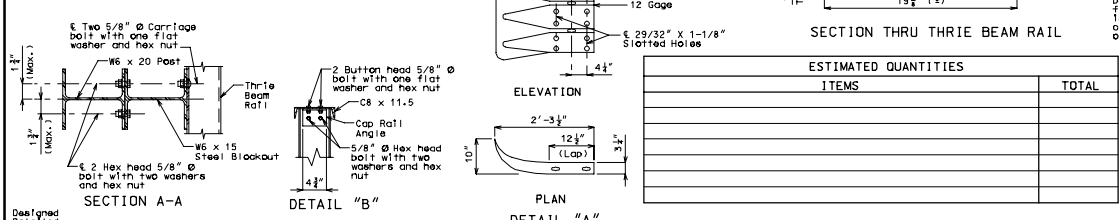
PART SECTION AT RAIL POST

Note: For Section C-C see sheet No. .

(***) Required on one side of web only, but may be provided on both sides of web at the contractor's option.



THRIE BEAM RAIL SPLICE DETAILS



ESTIMATED QUANTITIES	
ITEMS	TOTAL

B.M.

BRIDGE

STATE ROAD

ABOUT

PROJECT NO. STA.

JOB NO. RTE.

COUNTY

Date: / /

CREATED IN MICROSTATION

STD.
STD.
STD.
STD.
THB 4D

Designed
Detailed
Checked

Note: This drawing is not to scale. Follow dimensions.

Sheet No. of